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AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

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LISTING OF CLAIMS:

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- 1 (Canceled)
- 2. (Previously Presented) The apparatus of claim 18, wherein the major axis of the fold blade is a longitudinal axis and the major axis of the fold rollers is parallel to the major axis of the fold blade.
- 3. (Previously Presented) The apparatus of claim 18, wherein the two fold rollers are biased towards one another.
 - (Previously Presented) The apparatus of claim 18, comprising:
 two fold flaps for forcing a sheet material around the fold blade.
- (Previously Presented) The apparatus of claim 4, wherein the fold flaps are biased towards each other.
- 6. (Previously Presented) The apparatus of claim 4, wherein the fold rollers are rotatably mounted on the fold flaps such that the fold rollers are biased towards each other.